

測試報告 Test Report

號碼(No.) : CE/2019/A4158 日期(Date) : 2019/10/31

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國森企業股份有限公司

KUO SEN ENTERPRISE CO., LTD.

台北市寧波西街87之2號

NO. 87-2, NING PAO WEST ST., TAIPEI, TAIWAN, R. O. C.

以下測試樣品係由申請廠商所提供及確認 (The following sample(s) was/were submitted and identified by/on behalf of the applicant as) :

送樣廠商(Sample Submitted By) : 國森企業股份有限公司 (KUO SEN ENTERPRISE CO., LTD.)
 樣品名稱(Sample Description) : 強力膠
 樣品型號(Style/Item No.) : GA, GA1, GA2, GA6, GA6Y, GA6Y-1, GA6Y-2, GA7, GA10, GA10F, GA10F(噴), GA10F(成大), G10Z, GA12, GA12A, GA12H, GA17, GA17H, GA17-1, GA17-1H, GA18, G18, GA18F, GA18F(優耐), GA66, GA68, GA108, GA168, GA168H, GA168S, GA210E, GA220E, GA310E, GA320E, GA363, GA363H, GA363P, GA365, GA450, GA450M, GA450M(D)-1, GA450M(D)-2, GA450M(D)-3, GA460Y, GA480, GA500, GA500H, GA500H(D)-1, GA500P, GA500(D)-1, GA500GN(D)-1, GA550GN, GA550GN(D)-1, GA550HGN, GA551GN, GA566, GA566GN, GA600, GA601, GA600-1, GA600-4(乳香), GA600B, GA600B-1, GA600C, GA600D, GA606, GA612, GA614, GA618-2N, GA618-2S, GA619, GA619H, GA621, GA622, GA623, GA624, GA625, GA631, GA631H, GA632, GA633, GA688, GA701, GA710, GA750, GA230E, G103.

收件日期(Sample Receiving Date) : 2019/10/24

測試期間(Testing Period) : 2019/10/24 to 2019/10/31

測試需求(Test Requested) : 依據客戶指定，參考RoHS 2011/65/EU Annex II及其修訂指令(EU) 2015/863測試鎘、鉛、汞、六價鉻、多溴聯苯、多溴聯苯醚，DBP, BBP, DEHP, DIBP. (As specified by client, with reference to RoHS 2011/65/EU Annex II and amending Directive (EU) 2015/863 to determine Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP contents in the submitted sample(s).)

測試方法(Test Method) : 請參閱下一頁 (Please refer to following pages).

測試結果(Test Results) : 請參閱下一頁 (Please refer to following pages).

Troy Chang / Manager - Tech
 Signed for and behalf of
 SGS TAIWAN LTD.
 Chemical Laboratory - Taipei



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NO. 87-2, NING PAO WEST ST., TAIPEI, TAIWAN, R. O. C.

測試結果(Test Results)

測試部位(PART NAME)No. 1 : 棕色膏狀 (BROWN PASTE)

測試項目 (Test Items)	單位 (Unit)	測試方法 (Method)	MDL	結果 (Result)
				No. 1
鎘 / Cadmium (Cd)	mg/kg	參考IEC 62321-5 (2013), 以感應耦合電漿發射光譜儀檢測. / With reference to IEC 62321-5 (2013) and performed by ICP-OES.	2	n. d.
鉛 / Lead (Pb)	mg/kg	參考IEC 62321-5 (2013), 以感應耦合電漿發射光譜儀檢測. / With reference to IEC 62321-5 (2013) and performed by ICP-OES.	2	n. d.
汞 / Mercury (Hg)	mg/kg	參考IEC 62321-4:2013+ AMD1:2017, 以感應耦合電漿發射光譜儀檢測. / With reference to IEC 62321-4:2013+ AMD1:2017 and performed by ICP-OES.	2	n. d.
六價鉻 / Hexavalent Chromium Cr(VI)	mg/kg	參考IEC 62321-7-2 (2017), 以UV-VIS檢測. / With reference to IEC 62321-7-2 (2017) and performed by UV-VIS.	8	n. d.
鄰苯二甲酸丁苯甲酯 / BBP (Butyl Benzyl phthalate) (CAS No.: 85-68-7)	mg/kg	參考IEC 62321-8 (2017), 以氣相層析/質譜儀檢測. / With reference to IEC 62321-8 (2017). Analysis was performed by GC/MS.	50	n. d.
鄰苯二甲酸二丁酯 / DBP (Dibutyl phthalate) (CAS No.: 84-74-2)	mg/kg		50	n. d.
鄰苯二甲酸二(2-乙基己基)酯 / DEHP (Di-(2-ethylhexyl) phthalate) (CAS No.: 117-81-7)	mg/kg		50	n. d.
鄰苯二甲酸二異丁酯 / DIBP (Di-isobutyl phthalate) (CAS No.: 84-69-5)	mg/kg		50	n. d.

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台北市寧波西街87之2號

NO. 87-2, NING PAO WEST ST., TAIPEI, TAIWAN, R. O. C.

測試項目 (Test Items)	單位 (Unit)	測試方法 (Method)	MDL	結果 (Result)
				No. 1
多溴聯苯總和 / Sum of PBBs	mg/kg	參考IEC 62321-6 (2015), 以氣相層析/質譜儀檢測. / With reference to IEC 62321-6 (2015) and performed by GC/MS.	-	n. d.
一溴聯苯 / Monobromobiphenyl	mg/kg		5	n. d.
二溴聯苯 / Dibromobiphenyl	mg/kg		5	n. d.
三溴聯苯 / Tribromobiphenyl	mg/kg		5	n. d.
四溴聯苯 / Tetrabromobiphenyl	mg/kg		5	n. d.
五溴聯苯 / Pentabromobiphenyl	mg/kg		5	n. d.
六溴聯苯 / Hexabromobiphenyl	mg/kg		5	n. d.
七溴聯苯 / Heptabromobiphenyl	mg/kg		5	n. d.
八溴聯苯 / Octabromobiphenyl	mg/kg		5	n. d.
九溴聯苯 / Nonabromobiphenyl	mg/kg		5	n. d.
十溴聯苯 / Decabromobiphenyl	mg/kg		5	n. d.
多溴聯苯醚總和 / Sum of PBDEs	mg/kg		-	n. d.
一溴聯苯醚 / Monobromodiphenyl ether	mg/kg		5	n. d.
二溴聯苯醚 / Dibromodiphenyl ether	mg/kg		5	n. d.
三溴聯苯醚 / Tribromodiphenyl ether	mg/kg		5	n. d.
四溴聯苯醚 / Tetrabromodiphenyl ether	mg/kg		5	n. d.
五溴聯苯醚 / Pentabromodiphenyl ether	mg/kg		5	n. d.
六溴聯苯醚 / Hexabromodiphenyl ether	mg/kg		5	n. d.
七溴聯苯醚 / Heptabromodiphenyl ether	mg/kg		5	n. d.
八溴聯苯醚 / Octabromodiphenyl ether	mg/kg		5	n. d.
九溴聯苯醚 / Nonabromodiphenyl ether	mg/kg		5	n. d.
十溴聯苯醚 / Decabromodiphenyl ether	mg/kg		5	n. d.

備註(Note) :

1. mg/kg = ppm ; 0.1wt% = 1000ppm
2. MDL = Method Detection Limit (方法偵測極限值)
3. n. d. = Not Detected (未檢出)
4. "-" = Not Regulated (無規格值)

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NO. 87-2, NING PAO WEST ST., TAIPEI, TAIWAN, R. O. C.

號碼(No.) : CE/2019/A4158 日期(Date) : 2019/10/31

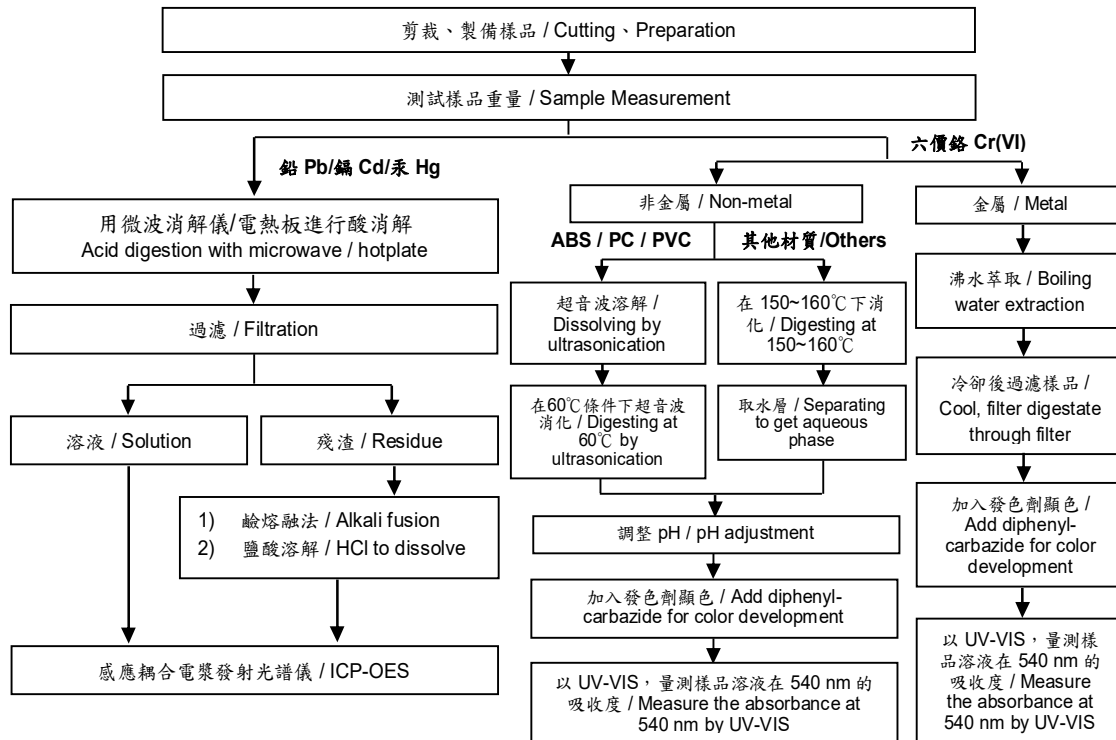
頁數 (Page) : 4 of 7

重金屬流程圖 / Analytical flow chart of Heavy Metal

根據以下的流程圖之條件，樣品已完全溶解。(六價鉻測試方法除外)

These samples were dissolved totally by pre-conditioning method according to below flow chart. (Cr⁶⁺ test method excluded)

- 測試人員：陳思臻 / Technician : Rita Chen
- 測試負責人：張啟興 / Supervisor: Troy Chang



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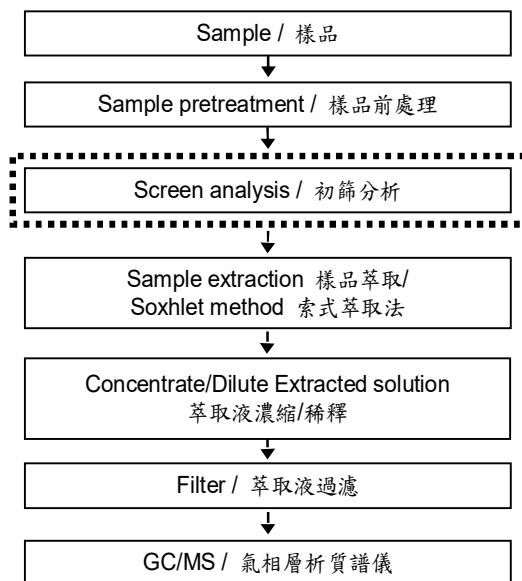
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多溴聯苯/多溴聯苯醚分析流程圖 / Analytical flow chart - PBB/PBDE

- 測試人員：涂雅苓 / Technician: Yaling Tu
- 測試負責人：張啟興 / Supervisor: Troy Chang

初次測試程序 / First testing process —————>
 選擇性篩檢程序 / Optional screen process
 確認程序 / Confirmation process - - ->



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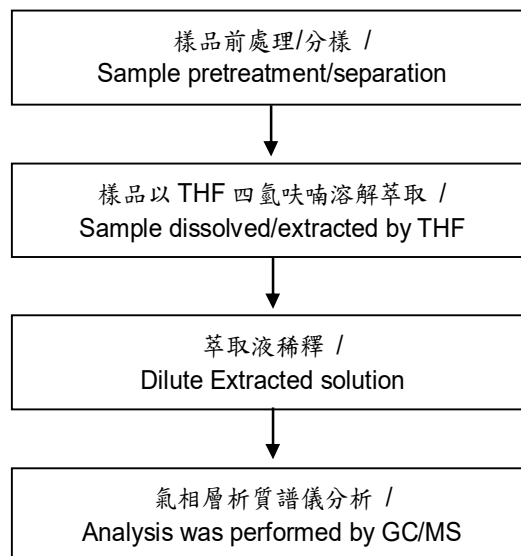
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NO. 87-2, NING PAO WEST ST., TAIPEI, TAIWAN, R. O. C.

可塑劑分析流程圖 / Analytical flow chart - Phthalate

- 測試人員：涂雅苓 / Technician: Yaling Tu
- 測試負責人：張啟興 / Supervisor : Troy Chang

【測試方法/Test method: IEC 62321-8】



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* 照片中如有箭頭標示，則表示為實際檢測之樣品/部位。 *
(The tested sample / part is marked by an arrow if it's shown on the photo.)

CE/2019/A4158



** 報告結尾 (End of Report) **

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日期：2018/05/30

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國森企業股份有限公司
台北市寧波西街87之2號



以下測試樣品係由申請廠商所提供及確認：

送樣廠商：國森企業股份有限公司
樣品名稱：ENVIRONMENTALLY FRIENDLY STRONG ADHESIVE (環保型強力接著劑)
樣品型號：GA618-2N, GA619, GA619H, GA618-2S, GA621, GA622, GA623, GA624, GA625, GA600B, GA600D, GA631, GA631H, GA632
收件日期：2018/05/24
測試期間：2018/05/24 TO 2018/05/30

=====
測試結果：請參閱下一頁。


Troy Chang, Manager - Tech
Signed for and on behalf of
SGS TAIWAN LTD.
Chemical Laboratory - Taipei



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國森企業股份有限公司
台北市寧波西街87之2號



測試結果

測試部位 No.1：透明膠狀

測試項目	單位	測試方法	方法偵測 極限值	結果
				No. 1
甲醛 (CAS No. : 50-00-0)	mg/kg	參考ISO 17226-1(2008)，以高效液相層析儀/二極體陣列偵測器(HPLC/DAD)檢測。	3	n. d.
甲苯 (CAS No. : 108-88-3)	mg/kg	參考US EPA 5021A (2014)，以氣相層析儀/質譜儀(GC/MS)檢測。	10	n. d.

備註：

1. mg/kg = ppm ; 0.1wt% = 1000ppm
2. n. d. = Not Detected / 未檢出
3. MDL = Method Detection Limit / 方法偵測極限值

測試報告

國森企業股份有限公司
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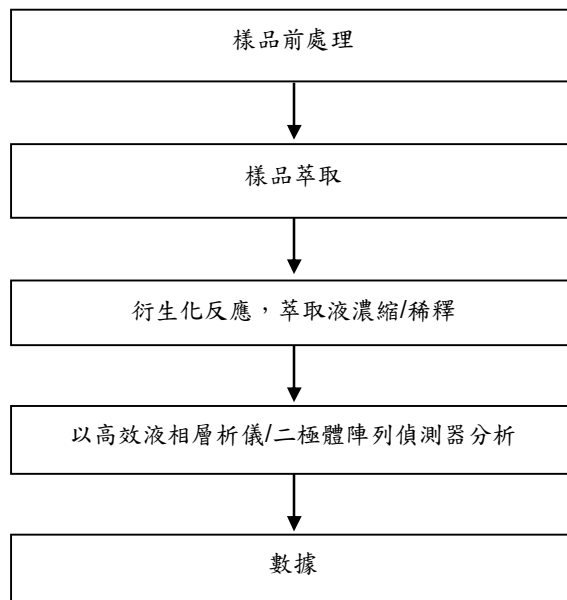
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甲醛分析流程圖

- 測試人員：涂雅苓
- 測試負責人：張啟興



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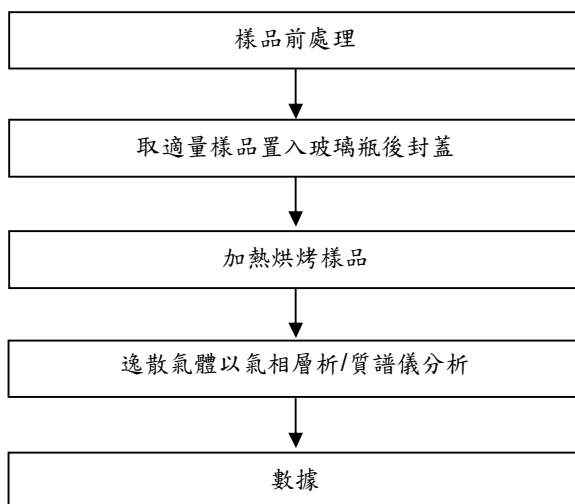
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揮發性有機化合物(VOCs)分析流程圖

- 測試人員：吳椿景
- 測試負責人：陳新智

【參考方法：US EPA 5021, 5021A】



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KUO SEN ENTERPRISE CO., LTD.

台北市寧波西街87之2號

NO. 87-2, NING PAO WEST ST., TAIPEI, TAIWAN, R. O. C.



以下測試樣品係由申請廠商所提供及確認 (The following sample(s) was/were submitted and identified by/on behalf of the applicant as) :

送樣廠商(Sample Submitted By) : 國森企業股份有限公司 (KUO SEN ENTERPRISE CO., LTD.)
樣品名稱(Sample Description) : STRONG ADHESIVE (強力接著劑)
樣品型號(Style/Item No.) : GA210E, GA220E, GA230E, GA310E, GA320E, GA330E
收件日期(Sample Receiving Date) : 2018/07/06
測試期間(Testing Period) : 2018/07/06 TO 2018/07/13

測試結果(Test Results) : 請參閱下一頁 (Please refer to following pages).

Troy Chang, Manager - Tech
Signed for and on behalf of
SGS TAIWAN LTD.
Chemical Laboratory - Taipei



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測試報告

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測試結果(Test Results)

測試部位(PART NAME)No.1 : 淡黃色膠 (LT. YELLOW ADHESIVE)

測試項目 (Test Items)	單位 (Unit)	測試方法 (Method)	方法偵測 極限值 (MDL)	結果 (Result)
				No. 1
甲苯 / Toluene (CAS No. : 108-88-3)	mg/kg	參考US EPA 5021A (2014), 以氣相層析儀/質譜儀檢測. / With reference to US EPA 5021A (2014). Analysis was performed by GC/MS.	10	n. d.
甲醛 / Formaldehyde (CAS No. : 50-00-0)	mg/kg	參考ISO 17226-1(2008), 以高效液相層析儀/二極體陣列偵測器檢測. / With reference to ISO 17226-1(2008). Analysis was performed by HPLC/DAD.	3	n. d.

備註(Note) :

1. mg/kg = ppm ; 0.1wt% = 1000ppm
2. n. d. = Not Detected (未檢出)
3. MDL = Method Detection Limit (方法偵測極限值)

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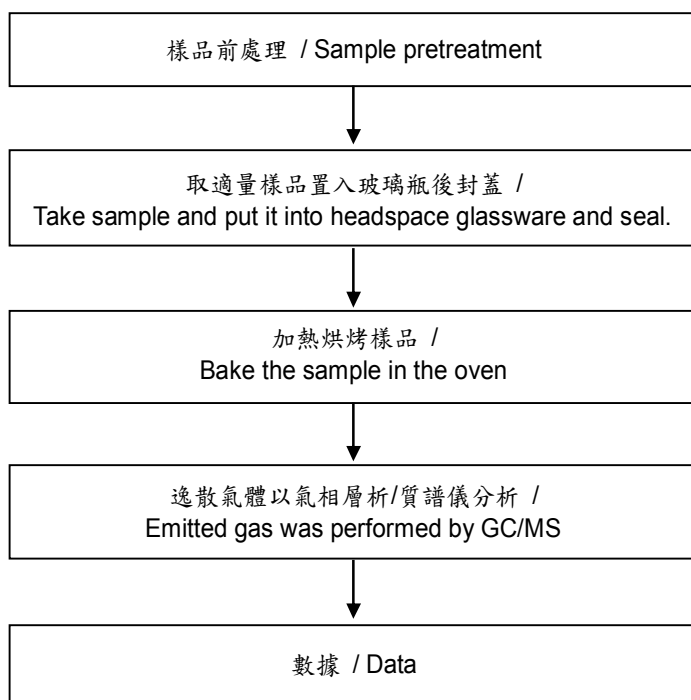


揮發性有機化合物分析流程圖 /

Analytical flow chart - volatile organic compounds (VOCs)

- 測試人員：吳椿景 / Technician : Chun Wu
- 測試負責人：陳新智 / Supervisor : Shinjyh Chen

【參考方法(Reference method) : US EPA 5021, 5021A】



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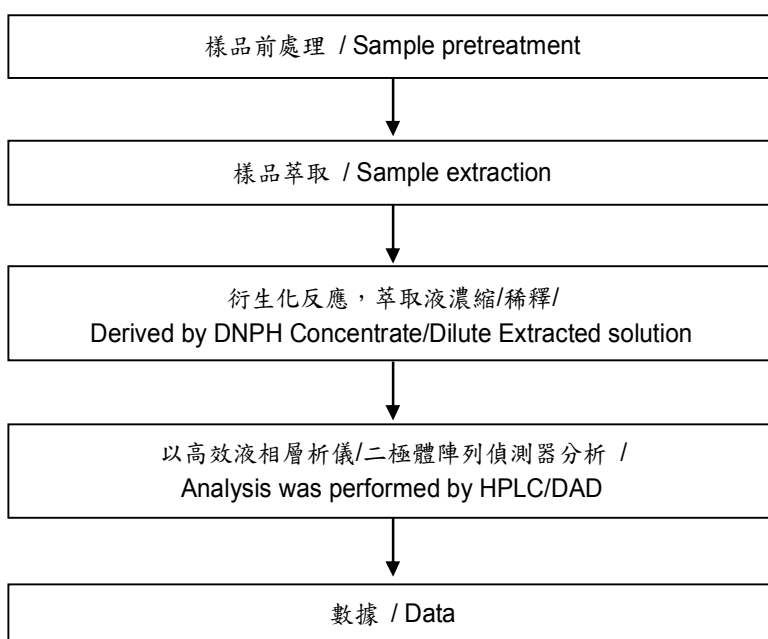
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甲醛分析流程圖 / Analytical flow chart - Formaldehyde

- 測試人員：涂雅苓 / Technician: Yaling Tu
- 測試負責人：張啟興 / Supervisor: Troy Chang



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* 照片中如有箭頭標示，則表示為實際檢測之樣品/部位。*
(The tested sample / part is marked by an arrow if it's shown on the photo.)

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** 報告結尾 (End of Report) **

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